

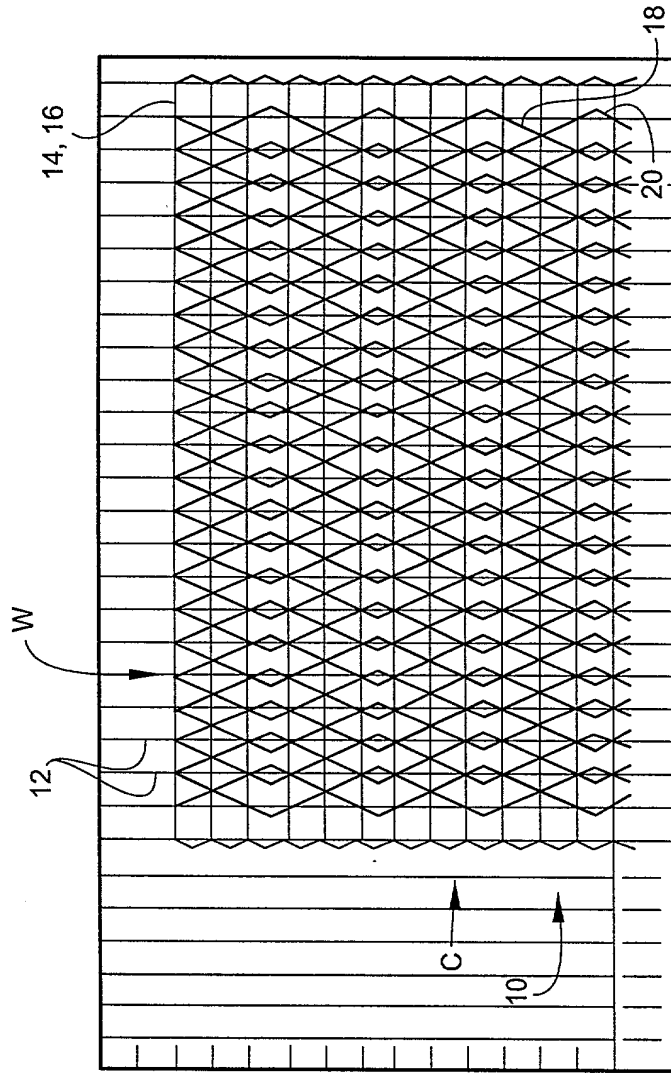
[illegible]

Fig. 1

[illegible]

Fig. 3

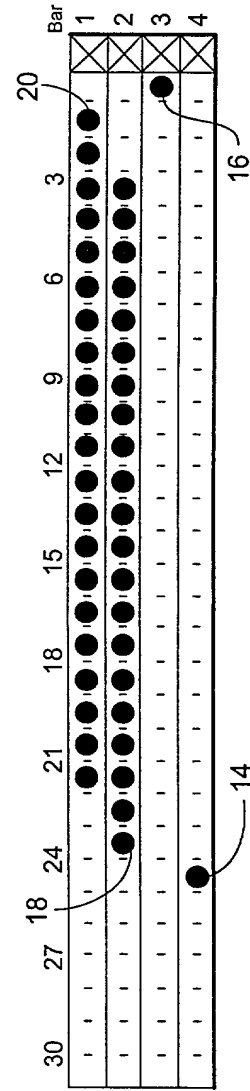


Fig. 2

Gauge: 14
Needles: 24
Thread-guides: 44
Eyelets: 0
Bars: 4
Links: 48

Take-down rollers	A: 0	B: 0
AL.3R	C: 0	D: 0
AL.3RDF/AL.3RS	E: 0	F: 0
AL.POS/C	G: 0	H: 0

Stitches per cm: 30 Elasticity: 0

Elastic threads	Type	Count	Total: 0
Warp threads	Type Tuntex Poly	Count 1/150	Total: 24

Weft Threads	Type	Count	Thread-guides	Threads per thread-guide	Total
Bar 1:	Tuntex Poly	1/150	21	1	21
Bar 2:	Tuntex Poly	1/150	21	1	21
Bar 3:	Flat Bright Poly Dillion	1/150/48 100% Poly Bright A.D.	1	3	3
Bar 4:	Tuntex Poly	1/150	1	5	5

Machine: 407	Needle grooves: 221
RPM: 1000	Performance coefficient: 0.85
Hourly production rate per band (m): 17.00	Bands obtainable contemporaneously: 7
Total hourly production (m): 119.00	

Notes

Stitches equals picks. Run bright poly, each end separated in reed.

Fig. 4

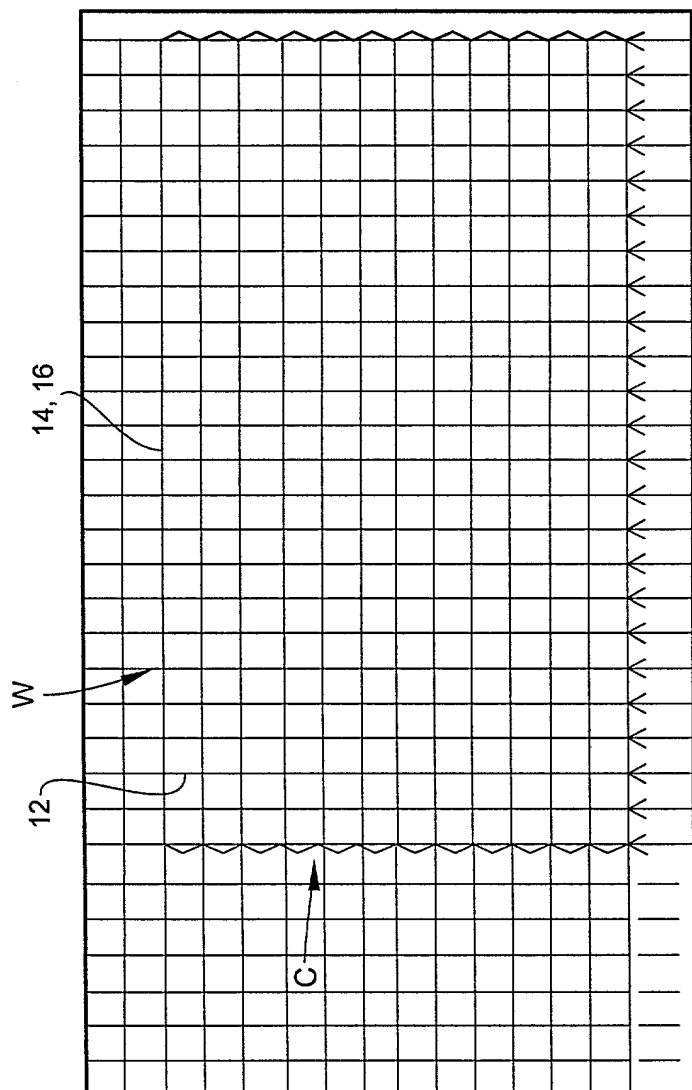


Fig. 5

[illegible]

Fig. 7

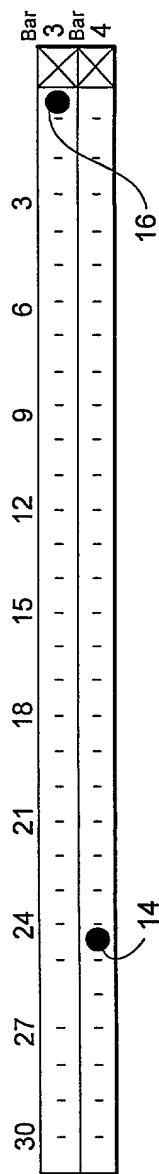


Fig. 6

